

MANUFACTURING SOLUTIONS FOR CUSTOM PARTS

MANUFACTURERS



PROCESSES

Rubber Plaster Mold • Sand Casting Graphite Die Casting • Reaction Injection Molding CNC Machining Prototype to low-volume production metal & plastic



Aluminum Investment Casting Specializing in large, complex parts





Investment Casting Most alloys: ferrous and non-ferrous In-house machining and NDT



Forging

Small-to-large forgings (up to 50,000 pounds) Closed die, open die, mandreling and extruding Over 140 grades of materials including many steels, aluminum, copper and HY80.



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PROCESSES

Powdered Metal Molding Press & Sinter Molding Presses up to 250 tons In-house heat treat & machining





Metal Injection Molding (MIM) Combines injection molding with powder metal sintering for intricate net shapes Tungsten Products



CNC, Swiss, & Screw Machining CNC Multi-Tasking Machining Multi-Spindle Screw Machining CNC Swiss Machining



Metallic Wire Springs and Wire Forms Compression, extension and torsion Prototype, small and large production runs

ADDITIONAL SERVICES AVAILABLE:

- Product development and prototyping
- Detail parts, assemblies and finishing
- $\hfill\square$ Sheet and tubular forming and fabrication
- Welded assemblies

- □ Laser and waterjet cutting
- □ Plastic injection molding
- Engineering assistance
- Project management